

Date: Wednesday, 28/01/2009 5:41 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 45317
Estimate Number : 11010
P.O. Number :
This Issue : 28/01/2009 S.O. No. :
Prsht Rev. : NC
First Issue : 1/1 Type : MACHINED PARTS
Previous Run : 44364
Written By :
Checked & Approved By : 500 09.01.29
Comment : Est F 02.03.26 Added turning on Cobra NG

Drawing Name : CROSSBOLT SPACER
Part Number : D2649
Drawing Number : D2649 REV B1
Project Number : N/A
Drawing Revision : B1
Material :
Due Date : 10/02/2009 Qty: 500 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M6061T6T0375W058 6061-T6 RD Tube .375 x.058W



Comment: Qty.: 0.2975 f(s)/Unit Total: 148.7325 f(s)

6061-T6 Tube .375 x.058W

Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall

Batch M110480 09/01/30 (500 pcs)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Machine as per folio FA214 on cobra machine.

09/01/30 (500 pcs)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



09/01/30 (500 pcs)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J-F. 09/01/30 (500)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



(500)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Barthez

9/2/09

50

6.0 QC21 FINAL INSPECTION/W/O RELEASE



09/02/03

Comment: FINAL INSPECTION/W/O RELEASE

WVF 09-02-03

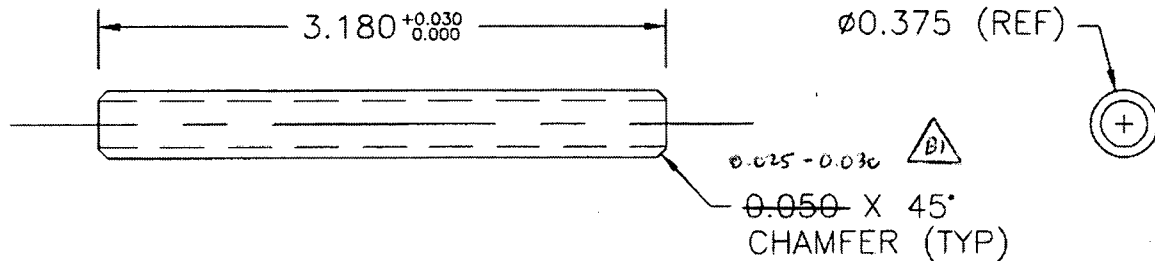
Job Completion





DESIGN <i>DM</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DM</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	CP 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 45317

